







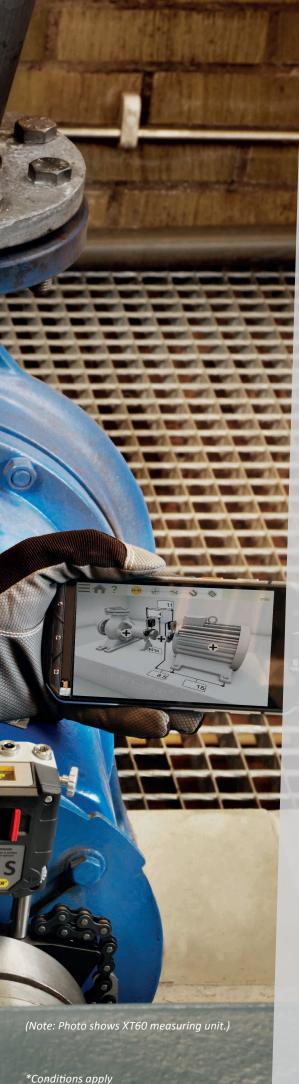


Know your machine from every angle.

Shaft Alignment

7770





# **HIGHLIGHTS**

### **MAXIMUM FLEXIBILITY**



#### ALL XT PROGRAMS IN ONE FREE APP

All XT measurement programs included in one straightforward application available for free.



#### **DISPLAY DATA ON MULTIPLE PLATFORMS**

Functionality for iOS, Android and Easy-Laser® XT display units.



#### **NO LOCK-INS**

Buy with or without the user-friendly Easy-Laser® XT11 display unit.



#### **MAXIMUM FLEXIBILITY**

Combine several measuring units with the display unit of your choice, or use different display units with one set of measuring units.

No license hassle!



#### **RUGGED DESIGN**

The XT products are rugged, rated both IP66 and IP67 water and dust proof. For superior durability in harsh environments.



#### LONG OPERATING TIMES

The long operating times of up to 16 hours for the display unit and 24 hours for the measuring units mean even the toughest jobs will be finished on time with no interruptions.



#### SEND THE REPORTS

Share the reports via email. Possible on all platforms.

**X**7770

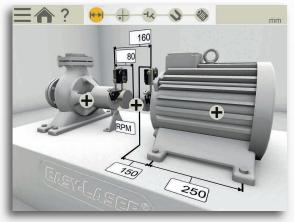
# THIS IS EASY ALIGNMENT

#### HORIZONTAL PROGRAM

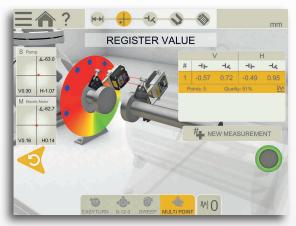
The user interface is intuitive and guides you through the measurement process. It is animated and zooms in to the relevant element for each step. You can save the measurements of a machine for *As found* and *As left* in the same file.



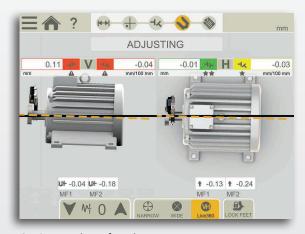
The interactive workflow indicator lets you easily jump to any part in the measurement process.



1. Enter dimensions



2. Measure (Four methods available, explained to the right)

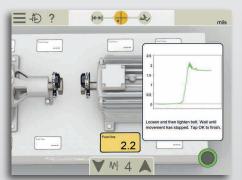


3. View result, As found

4. Adjust



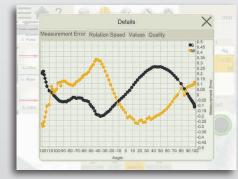
5. View report as it will look



Soft Foot check on both machines



Tolerance check (pre-set or custom)



Quality check view for measurements

### **MEASUREMENT METHODS**

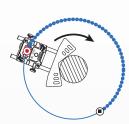
Measuring points

Start .

Start recording



Stop recording



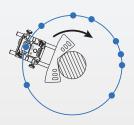
#### **CONTINUOUS SWEEP**

Automatic recording of measurement values during continuous sweeping of the shaft. Hundreds of points are registered. You can start anywhere on the turn. Quality check of measurement is provided (see example down left).



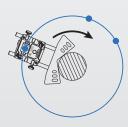
#### **UNCOUPLED SWEEP**

Rotate one shaft/unit at a time to pass with the beam over the other (stationary). Repeat alternately until enough measurement points are recorded. You can start and stop anywhere on the turn.



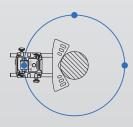
#### **MULTI POINT**

Multi point is basically the same as EasyTurn™, but instead you can record multiple points on the sector rotated. This will provide an optimized calculation basis. Perfect for e.g. turbine and sliding bearing applications.



#### **EASYTURN**

The EasyTurn™ function allows you to begin the measurement process from anywhere on the turn. You can turn the shaft to any three positions with as little as 20° between each position to register the measurement values. An easier-to-use version of the three-point method (see 9–12–3).



#### 9-12-3

Measurement points are recorded at fixed points 9, 12 and 3 o'clock. This is the classic three-point method which can be used in most cases.

# **SMART FUNCTIONS**



#### THERMAL GROWTH

Automatically compensate for thermal expansion of the machines.



#### **SWAP VIEW**

Understand adjustment directions more intuitively.



#### **CONTINUE SESSION**

Your latest measurement is always available, automatically saved.



#### **TEMPLATES**

Save measurement files as templates, with machine data and settings, to quickly start measurements.



#### **MEASUREMENT VALUE FILTER**

Improve readings when measuring conditions are poor.



#### **MULTIPLE SETS OF FEET**

Align machines with more than two pairs of feet.



#### **LOCKED FEET**

Lock any pair of feet on the machine. Used when aligning base-bound or bolt-bound machines.



#### WIDE LIVE ADJUSTMENT

Adjust with live values using expanded sensor position ranges in the H and V position



### **360° LIVE ADJUSTMENT**

Adjust both vertically and horizontally at the same time with measuring units in any position.



#### **SELECT COUPLING TYPE**

Choose method depending on coupling type: short flex, spacer shaft.



#### **SELECT MACHINE IMAGE**

Choose from different 3D machines to portray your machinery on either side of coupling.



#### **ADJUSTMENT GUIDE**

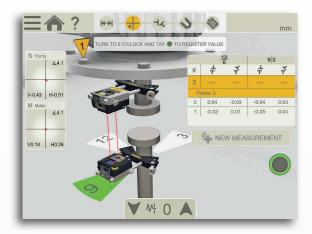
The adjustment guide helps you decide optimum adjustment by simulating shimming and move. For programs Horizontal and Machine train.



#### **BUILT-IN HELP**

The app includes a searchable *Users Manual* which opens the relevant chapter depending where in the process you are. This makes it quick and easy to find the answer to your user questions.

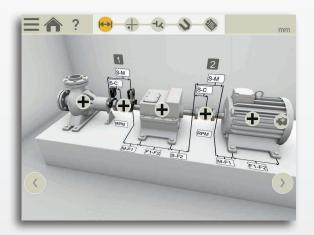
## **MORE POSSIBILITIES**



#### **VERTICAL/FLANGE MOUNTED MACHINES**



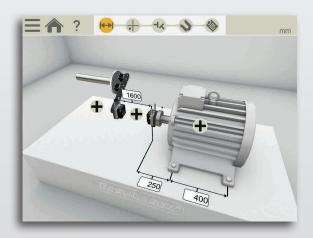
For measurement and alignment of vertically and flange mounted machines. Handles machines with 4, 6, 8 and 10 bolts.



#### **MACHINE TRAIN**



Build your own machine train without limits. You can pick the reference machine manually, or let the program choose one that will minimize the need for adjustments.



#### **CARDAN/OFFSET MOUNTED MACHINES**



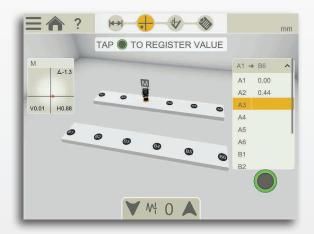
For alignment of cardan/offset mounted machinery. (Requires additional Cardan bracket Kit.)



#### TWIST MEASUREMENT OF MACHINE BASE



The twist measurement program allows you to check the flatness or twist of the machine foundation using only the measuring units in the system.

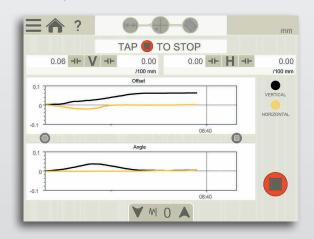


#### **BASIC FLATNESS**



With this program you can check the flatness of foundations and frames, using two rows of points, 2 to 8 points per row. Separate laser transmitter required. (Requires

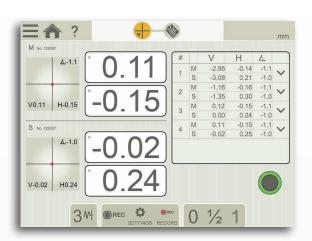
Geo Kit).



#### **EASYTREND**



With EasyTrend you can keep track of machine movement over time. For example, you can check for thermal expansion and pipe strain issues. (Requires additional DM-brackets.)



#### **VALUES – DIGITAL DIAL INDICATOR**

With the Values program you meas-V 0.00 ure as with dial gauges, but with H 0.00 laser precision and the possibility to document the measurement result.

Automatic recording possible (set the interval and duration). You can make individual notes for each measurement point.

#### **CHECK BEARING CLEARANCE etc.**



With the Values program you can check bearing clearance or shaft load. It can also be used to "manually" calculate straightness, flatness and

dynamic movements of machine components.

#### **SELECT MACHINE IMAGE**



Customize your machine set up in Machine Train and Horizontal programs with corresponding 3D machine icons.































# **DOCUMENTATION**

### SAVE!



#### **INTERNAL MEMORY**

Save your measurement files, photos and reports to the internal memory.



#### **VERSATILE FILE TYPES**

Both a PDF and an Excel file are generated.





#### **READ QR AND BAR CODES**

Assign a specific code to a specific machine, then use the built-in camera of your device to open assigned file and settings.

(Note: camera resolution requirements applicable.)

### SHOW!



#### **CUSTOM PDF REPORT TEMPLATES**

Use one of the two formats included, or design your own.



#### **ADD NOTES**

Explain it a little more.



#### SIGN REPORTS ELECTRONICALLY

Sign-on screen to verify your job. Signature is saved with the PDF file.



#### **ADD PHOTO**

Show what you mean.



#### **ADD THERMAL IMAGE**

See the difference after alignment. (Available only with XT11)



### SHARE!



#### **SEND THE REPORTS**

Share the reports via email. Possible on all platforms.



#### **SAVE TO USB**

Save your files to USB stick and copy to other devices.



## **SYSTEM PARTS**

#### **XT70-M/S MEASURING UNITS**

The XT70 measuring units utilize dot-type laser and 2-axis square PSD surfaces. A state-of-the-art OLED display (D) shows the angle of the unit, making it easier to position it on the shaft.

The diagonally positioned locking knobs securely lock the unit on the rods. Rigid aluminium housing provide maximum stability. IP66 and 67, dust- water- and shockproof. Heavy-duty battery for very long operating times; up to 24 hours. Builtin wireless technology.

#### **SHAFT BRACKET**

The V-bracket is light yet rigid, with two rods for maximum stability in all directions. Pre-mounted chain for quick setup on the machine.



- A. PSD aperture
- B. Laser aperture
- C. Laser angle adjustment
- D. OLED display: battery status/unit angle
- E. Chain tightening knob
- F. Charger connector
- G. Extendable stainless steel rods
- H. Locking knob
- I. Slidable target/dust cover

#### **XT11 DISPLAY UNIT**

Rugged, robust, with wear resistant rubberized protective coating. IP66 and 67, dustwater- and shockproof. As standard a 13 MP camera for documentation is built-in, and you can also choose to add an IR camera to the XT11; shoot a thermal image before and after alignment and include with the documentation!

A large 8", glove-enabled touch-screen makes the information clear and the app easy to use. The small OLED display (C) shows battery status of both measuring units and display unit. You can check battery status also when the unit is turned off (B). The clever lock-screen button (B) prevents unintentional clicks, for instance when moving around on the job.

Four fastening points for shoulder strap or customized solutions. Heavy-duty battery for very long operating times; up to 16 hours. The camera can be removed if security reasons require it.



- B. Screen-lock button/Battery status-check button
- C. OLED display
- D. Display brightness sensor
- E. Large and clear 8" glove-enabled touch-screen
- F. Dust cover and protection for connectors (Note: connectors are dust and waterproof)
- G. Enter button

# **RUGGED DESIGN**

#### **IP66 AND IP67 APPROVED**

Easy-Laser® XT measuring units and display unit are waterproof, dustproof and shockproof. The units have been tested and approved to an Ingress Protection rating of IP66 and IP67, which means that they are dustproof and waterproof to a depth of 1 metre, and also protected against powerful water jets.



(Note: Photo shows XT40 measuring units.)

#### **DOT-TYPE LASER TECHNOLOGY**



The dot laser technology makes it possible to measure larger machines and longer spans than line laser systems. It also provides higher accuracy when backlash in

the coupling is present. In addition, dot laser allows you to check more things when installing a machine, e.g. twist of foundation and bearing clearance. With 2-axis PSD you can read off and record values for both vertical and horizontal directions.

#### **DUAL LASERS, PSD, INCLINOMETERS**



With electronic inclinometers in both **DUAL** measuring units the system knows ex-**TECH** actly how they are positioned. This also makes it very easy to align uncoupled

shafts. The so called reversed measurement method with two laser beams and two PSD makes it possible to also measure grossly misaligned machines. This is particularly good for new installations, where the machines are not yet in the correct position. With the Dual Technology, measurement accuracy is retained even over longer distances.



- A. IR Camera (optional)
- B. 13 Mp Camera
- C. LED Light
- D. Fastening points for shoulder strap (x4)



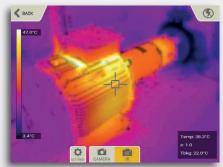
### THERMAL CAMERA

The Easy-Laser® XT11 Display unit has the option to add thermal imaging camera (IR) along with the standard 13 MP digital camera. Shoot a thermal image before and after alignment and include with the documentation!



#### 13 MP CAMERA

Take pictures to identify your machines and include with your report.



#### **LED LIGHT**

Light up the work area when ambient light is not enough.



### **AV CONNECTOR**

As standard the XT11 is equipped with a HDMI connector, making it possible to share the display screen direct on a TV monitor or projector screen without any additional software. Useful for training purposes with large groups.





## **PRECISION LEVEL**

#### FOR GENERAL MACHINERY SET-UP

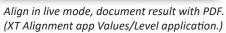
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XT290 Digital Precision Level is the must-have addition to your shaft system. Installing machinery level is very often a requirement for them to work as intend-

ed. Use the XT290 as a separate tool, or with the XT Alignment App. When connected to the XT Alignment App on your iOS or Android device, or the XT11 display unit, you can read off the alignment "live" at the position on the machine where the actual alignment is made, and make PDF reports.



**≡**♠?





Display on Precision Level unit. Live values and graphics.

SYSTEM XT290 LEVEL PART NO. 12-1244



### **BELT ALIGNMENT TOOL**

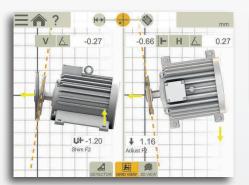
#### FOR RADIALLY MOUNTED DRIVES

BTA mou

With the Belt alignment tool XT190 BTA you can align most types of radially mounted drives. The transmitter and detector attaches magnetically to the sheave

edge. A digital display unit gives the advantage of checking against belt manufacturer tolerances.

When connected to the *XT Alignment App* on your iOS or Android device, or the XT11, you can also read off the alignment "live" at the position on the machine where the actual alignment is made. You get adjustment values for both horizontal and vertical direction (shim value), resulting in a more accurate alignment in a shorter time.



0.6 mm 0.35 °H 0.45 °V

OLED display on detector unit. Live values.

Align machine in live mode, document result with PDF. (XT Alignment app Belt application.)

SYSTEM XT190 BTA PART NO. 12-1053





# VIBROMETER TOOL

#### FOR QUICK VIBRATION ANALYSIS



Easy-to-use vibration analyser that quickly diagnose vibration level, unbalance, misalignment and looseness. The direct readout of  $1\times$ ,  $2\times$ ,  $3\times$  RPM, total level as

well as bearing condition provide necessary information during installation and alignment.
The XT280 connects to the XT Alignment App, mak-

The XT280 connects to the XT Alignment App, making it possible to document the result as PDF.



	TAP  TO REGISTER VALUE								
Last reading VIB (g)	#	G	ISO (mm/s)	BDU	1x (mm/s)	2x (mm/s)	3x (mm/s)	RPM	
0.034	i	0.035	0.0	3	0.0	0.0	0.0	1500	~
Last reading ISO (mm/s)	2	0.036	0.5	2	0.3	0.0	0.0	1500	~
	3	0.036	0.0	3	0.0	0.0	0.0	1500	V
0.0	✓ vertical reading								
	4	0.034	0.0	2	0.0	0.0	0.0	1500	^
	<b>*</b> ■								
	L								

7.5	ISO mm/s			
23	0.4			
BDU	g			

Display on vibrometer unit. Live values.

Register values with notes for each point, add photo of machine, document result with PDF.

SYSTEM XT280 VIB PART NO. 12-1090

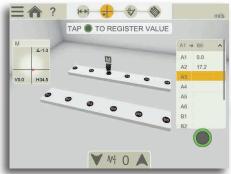
# **GEOMETRIC MEASUREMENTS**



#### **GEOMETRIC MEASUREMENTS KIT**

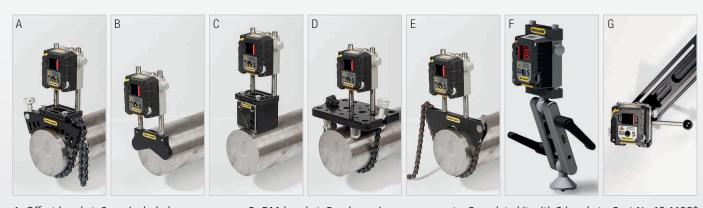
With this kit added to your XT770, you will be able to take flatness and straightness measurements with the highest reliability and precision. The kit includes the very versatile and long proven laser transmitter D22

(pictured) plus geo brackets. The image below shows the Basic Flatness program, but you can also use the Values program.





## SHAFT BRACKETS



- A. Offset bracket, 2 pcs included
- B. Magnetic bracket\*
- C. Magnet base, 2 pcs included
- D. Sliding bracket, Part No. 12-1010\*
- E. Thin shaft bracket, Width 12 mm [0.5"], Part No. 12-1012\*
- F. DM-bracket. For dynamic measurements. Complete kit with 2 brackets, Part No.12-1130\*
- G. Cardan bracket kit, Part No. 12-1151\* (Note: not all parts included shown on picture.)
- H. Extension rods (not pictured):

Length 30 mm [1.18"], (x1) Part No. 01-0938 Length 75 mm [2.95"], (x4) Part No. 12-1161 Length 120 mm [4.72"], (x8) Part No. 12-0324 Length 240 mm [9.44"], (x4) Part No. 12-0060

\*Accessories



### **SYSTEMS**

PART NO. 12-1095 Display unit, Large case.

Weight: 11.9 kg [26.2 lbs] Dimension WxHxD: 565x455x210 mm [22.2x17.9x8.2"]

PART NO. 12-1096
Same as above, but without display unit.

Weight: 10.4 kg [22.9 lbs]

PART NO. 12-1127 Display unit, GEO Kit, Large case GEO.

14.7 kg [32.4 lbs]
Dimension WxHxD: 565x455x210 mm [22.2x17.9x8.2"]

PART NO. 12-1128
Same as above, but without display unit.

13.2 kg [29.1 lbs]

#### All Easy-Laser® XT770 Shaft systems include:

- Measuring unit XT70-M
- 1 Measuring unit XT70-S
- 2 Shaft brackets with chains and rods 120 mm [4.72"]
- 4 Rods 75 mm [2.95"]
- 4 Rods 120 mm [4.72"]
- 2 Magnet bases
- 2 Offset brackets
- 2 Extension chain 900 mm [35.4"]
- 1 Measuring tape 3 m [9.8']
- 1 Hexagon wrench set
- 1 Charger (100-240 V AC)
- 1 DC split cable for charging
- 1 DC to USB adapter, for charging
- 1 Quick reference manual
- 1 Cleaning cloth for optics
- 1 USB memory with manuals
- 1 Documentation folder
- 1 Carrying case Large (or Large Geo)

### Part No. 12-1095 and 12-1127, also include: 1 Display unit XT11

1 Shoulder strap for display unit

#### Part No. 12-1127 and 12-1128 also include:

- 1 Laser transmitter D22
- 1 Magnet base with turnable head (replaces one of the regular magnet bases)
- 4 Rods 120 mm [4.72"]

#### Customize your XT11 (Note that these options cannot be retrofitted):

Part No. 12-0968 IR Camera added to XT11

Part No. 12-0985 Camera (and LED light) removed from XT11

- A. Offset brackets
- B. Magnetic brackets\*
- C. Magnet bases
- D. XT280 VIB\*
- E. XT190 BTA\*

\*Accessories, not included as standard.

Measuring units XT70-M / XT70-S

Type of detector 2 axis TruePSD 20x20 mm [0.79x0.79"]

Communication BT wireless technology

Communication BT wireless technology
Battery type Heavy duty Li lon chargeable
Operating time Up to 24 h continuously

Resolution 0.001 mm [0.05 mils] Measurement accuracy  $\pm 1 \mu m \pm 1\%$ 

Type of laser Diode laser
Laser wavelength 630–680 nm
Laser class Safety class 2
Laser output <1 mW

Environmental protection IP class 66 and 67
Operating temperature -10-50 °C
Storage temperature -20-50 °C
Relative humidity 10-95%

 OLED display
 128x64 pixels

 Housing material
 Anodized aluminium + PC/ABS + TPE

 Dimensions
 WxHxD: 76x76.7x45.9 mm [3.0x3.0x1.8"]

Up to 20 m [66 feet]

0.1° resolution

Weight 272 g [9.6 oz]

Display unit XT11

Measurement range

Electronic inclinometer

Type of display/size SVGA 8" colour screen, backlit LED, multitouch
Battery type Heavy duty Li lon chargeable
Operating time Up to16 h continuously

Connections USB A, USB B, Charger, AV
Communication Wireless technology, WiFi

Camera, with diode lamp 13 Mp

IR camera (optional) FLIR LEPTON® (0-450 °C, 32-842 °F)
Languages en / de / sv / es / pt / ru / ja / ko / zh / it / fr / pl

Help functions

Environmental protection

Operating temperature

-10–50 °C

Storage temperature

-20–50 °C

Relative humidity

10–95%

OLED display

Housing material

PC/ABS + TPE

 Housing material
 PC/ABS + TPE

 Dimensions
 WxHxD: 274x190x44 mm [10.8x7.5x1.7"]

Weight 1450 g [51.1 oz]

Cable

Charging cable (splitter cable) Length 1 m [39.4"]

Brackets etc

Shaft brackets Type: V-bracket for chain, width 18 mm [0.7"].

Shaft diameters: 20-150 mm [0.8-6.0"]

With extension chain, diameters up to 450 mm [17.7"]

Material: anodised aluminium

Rods Length: 120 mm, 75 mm [4.72", 2.95"] (extendable)

Material: Stainless steel



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ENG0825-1, 21 CFR 1040-10 and 1040-11. Contains FCC ID: 000BGM111, IC: 5123A-BGM11/FCC ID: 2AFDI-ITCN-FA324, IC: 9049A-ITCNFA324/FCC ID: 000BGM13P, IC: 5123A-BGM13P. Documentation ID: 05-0914 Rev4





ISO 9001 CERTIFIED 3 YEAR WARRANTY





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